

Company: _____

Customer no.: _____

Contact person: _____

Phone: _____

Address: _____

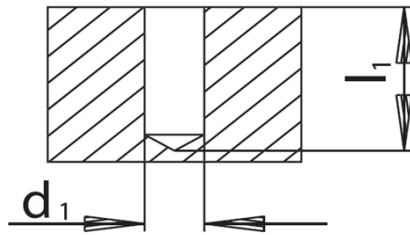
Fax: _____

Email: _____

Quantities: _____

Offer needed by: _____

Dimensions workpiece:



drilled hole \varnothing = _____ tol.: _____

drilled hole depth = _____ tol.: _____

hole: through hole blind hole

cutting direction: right left

kind of coolant: oil emulsion minimum lubrication dry

cooling: internal external other

shank: HA HB HE other

Material to be machined:

Material name: _____

Strength: _____

Hardness: _____

Surface: _____

Pre-drilled / pre-casted: _____

current tool: _____

reason for changing: _____

Vc: _____

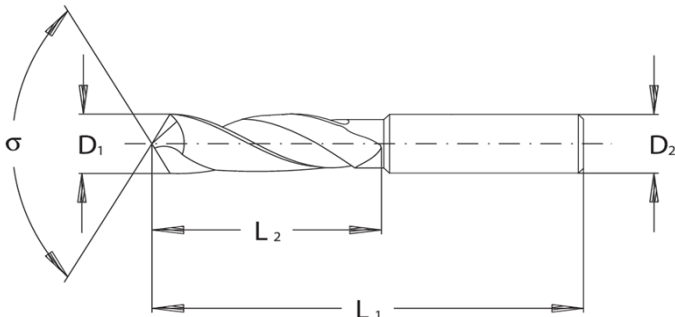
feed: _____

machine: _____

chucking: _____

coating: _____

additional information:



D1= _____ tol.: _____ L1= _____ tol.: _____

D2= _____ tol.: _____ L2= _____ tol.: _____

α = _____ tol.: _____ σ = _____ tol.: _____